



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2580	REV. A SHEET 1 OF 6
DATE 96:09:16		TITLE 205 SKIDTUBE ASSEMBLY SCALE	

**RELEASED**  
96/09/18 DS

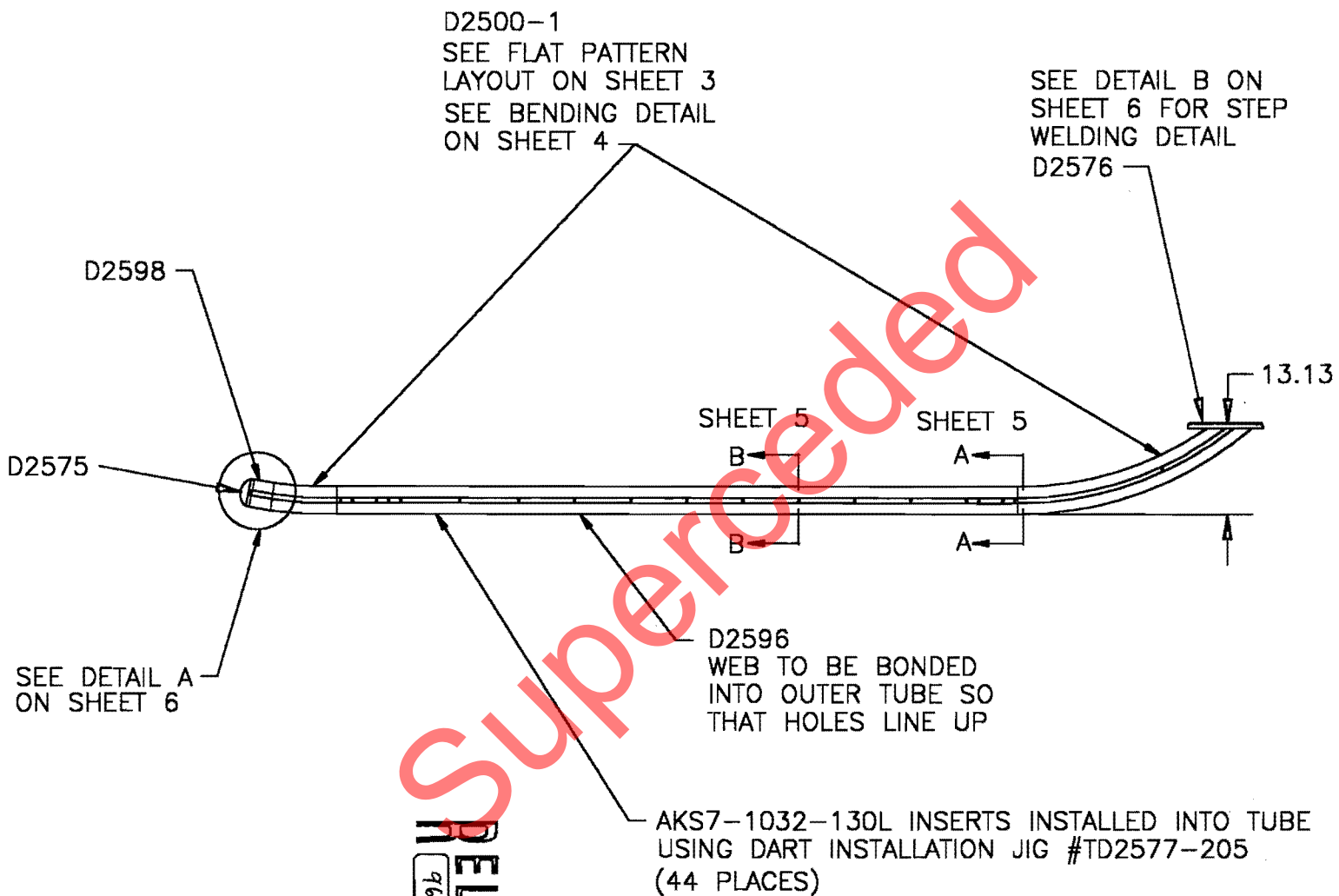
**UNDER REVIEW**

96/11/28 DS

Qty	Part Number	Description
1	D2500-1	OUTER TUBE
1	D2596	205 WEB
1	D2598	STIFFENER
1	D2575	AFT CAP
1	D2576	STEP
19	D2579	CROSS BOLT SPACER
2	AN3-5A	BOLT
44	AKS7-1032-130L	INSERT

**SUPERCEDED BY**

REV. B 97/01/20 DS

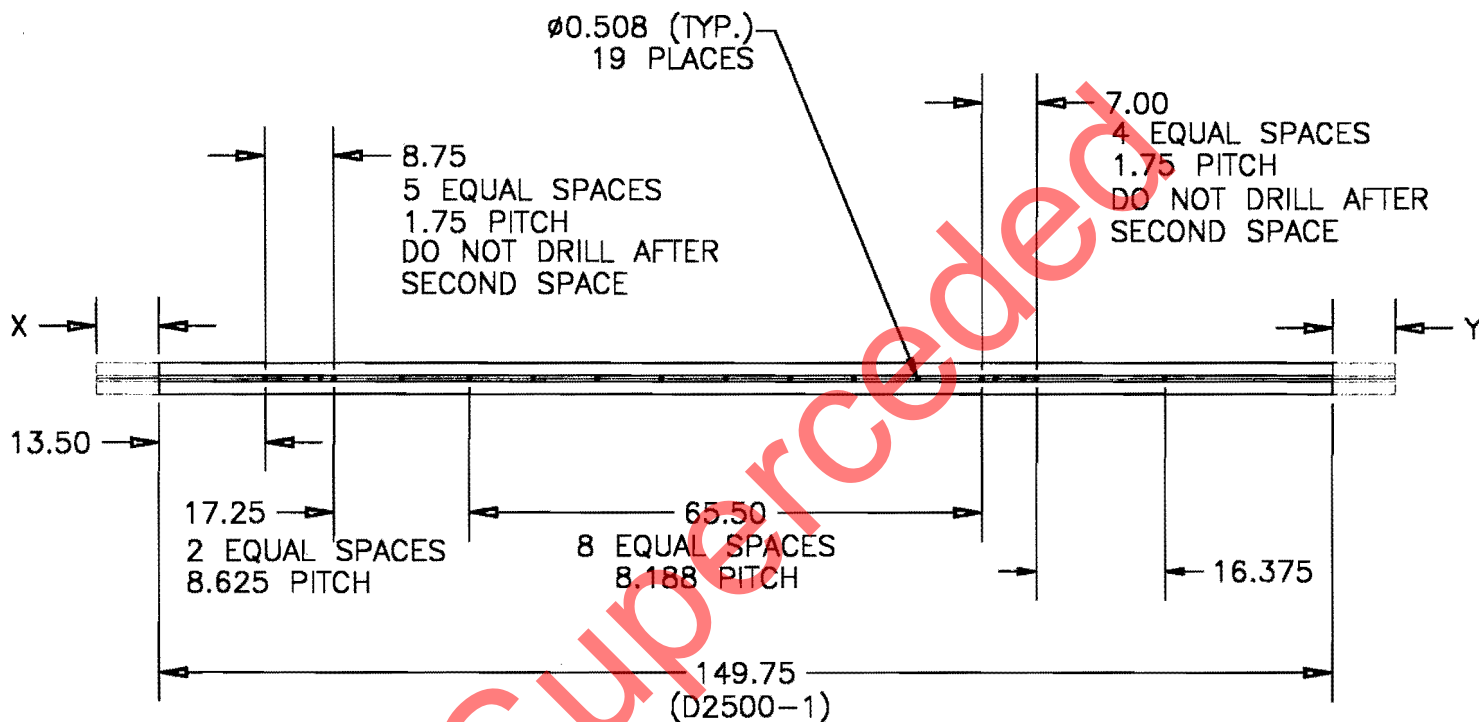


DESIGN	DRAWN BY	DART AEROSPACE LTD
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DATE	DRAWING NO.	REV. A
96:09:16	D2580	SHEET 2 OF 6
	TITLE	SCALE
	205 SKIDTUBE ASSEMBLY	1:24

RELEASED  
96/07/18 DS

**DART**

INITIAL FLAT TUBE LAYOUT



LENGTHS 'X' AND 'Y' ADDED TO D2500-1  
LENGTH FOR BENDING PURPOSES

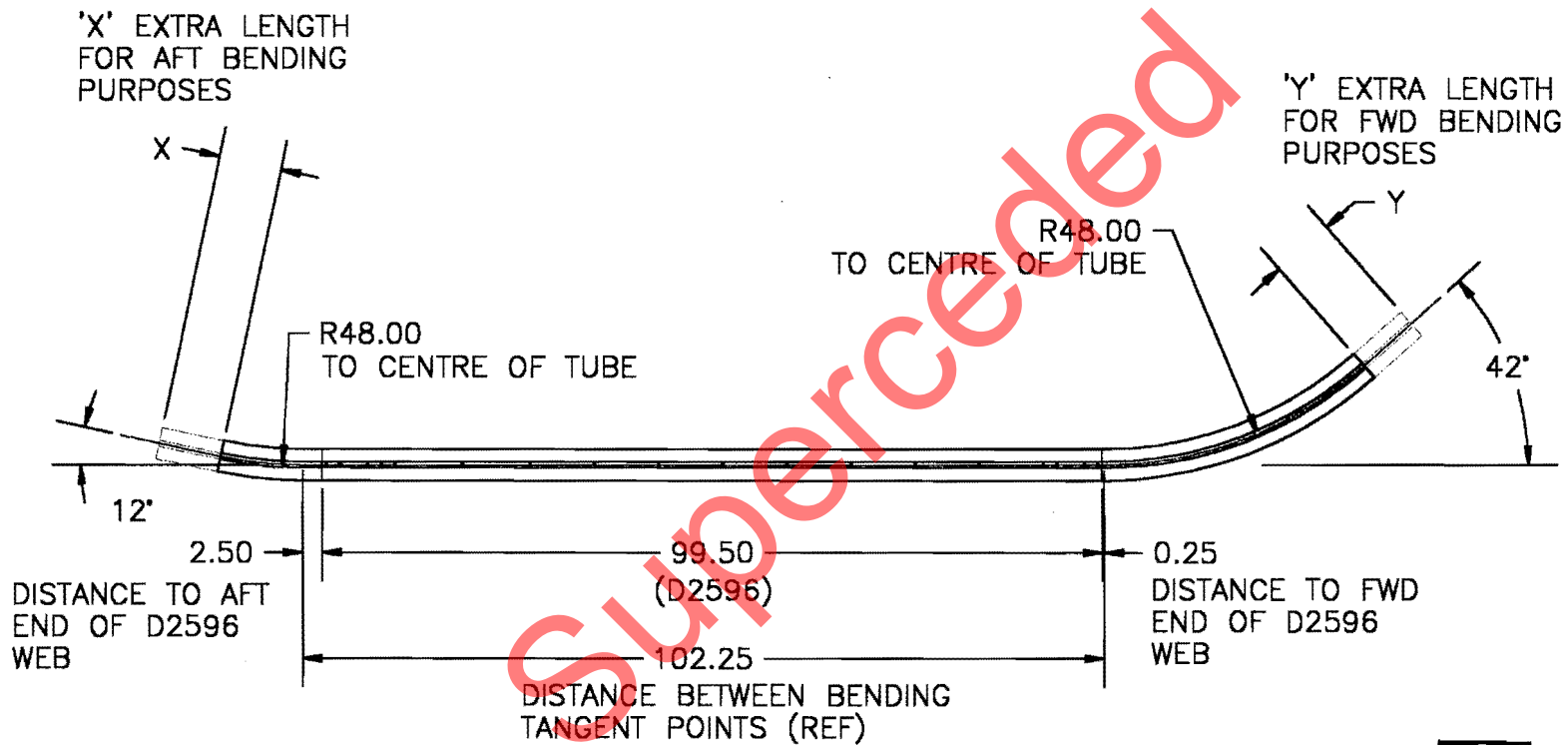
FINISH: ALODINE BEFORE INSERTING D2596 WEB

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DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	APPROVED	DRAWING NO. D2580	SHEET 3 OF 6
DATE 96:09:16	TITLE 205 SKIDTUBE ASSEMBLY	SCALE 1:24	

**DART**

BENDING DETAIL

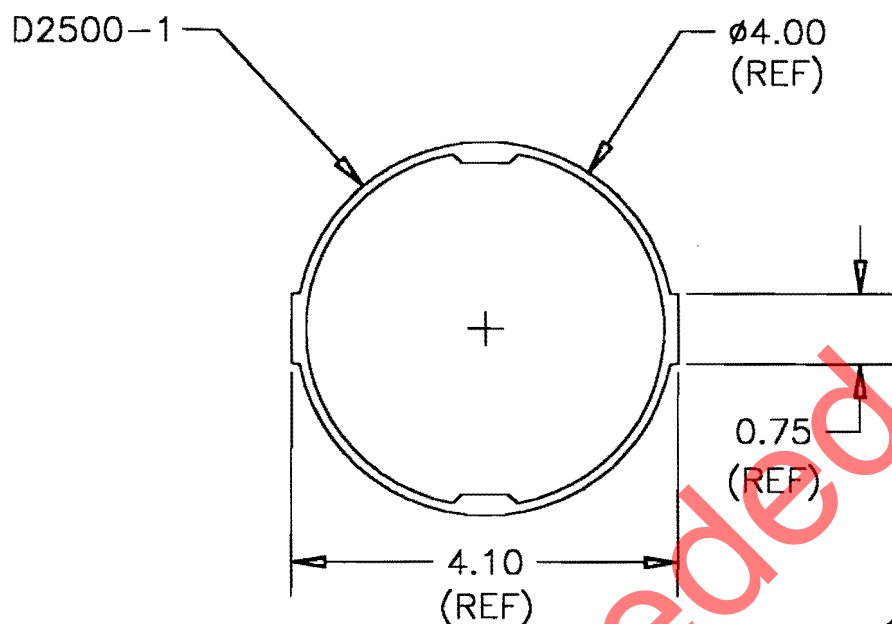


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96/09/19 DS

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	APPROVED	DRAWING NO. D2580	SHEET 4 OF 6
DATE 96:09:16		TITLE 205 SKIDTUBE ASSEMBLY	SCALE 1:24

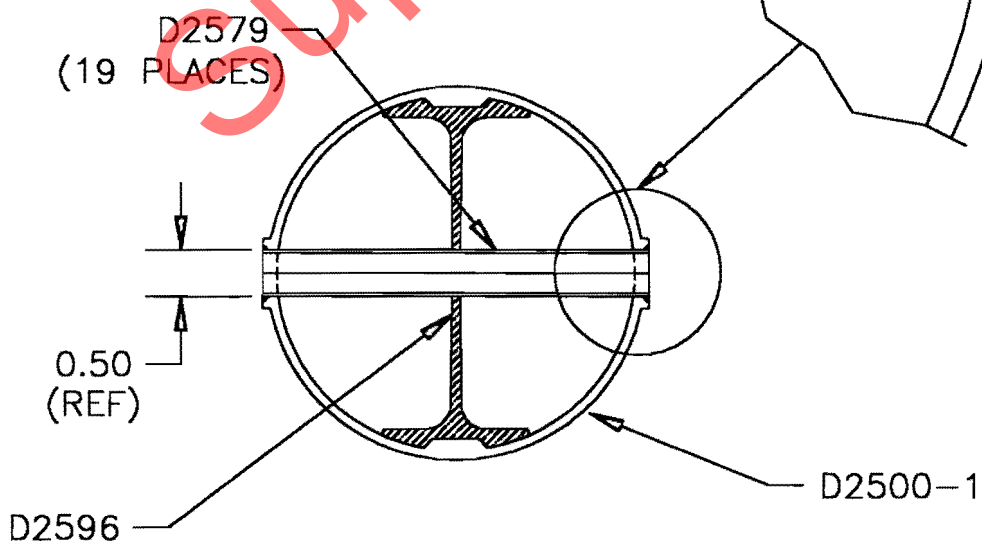
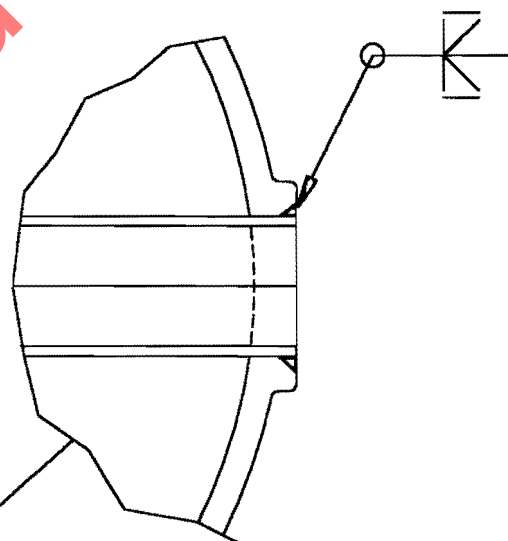


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DATE 96:09:16		TITLE 205 SKIDTUBE ASSEMBLY	SCALE 1:2



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SECTION A-A  
SEE SHEET 1



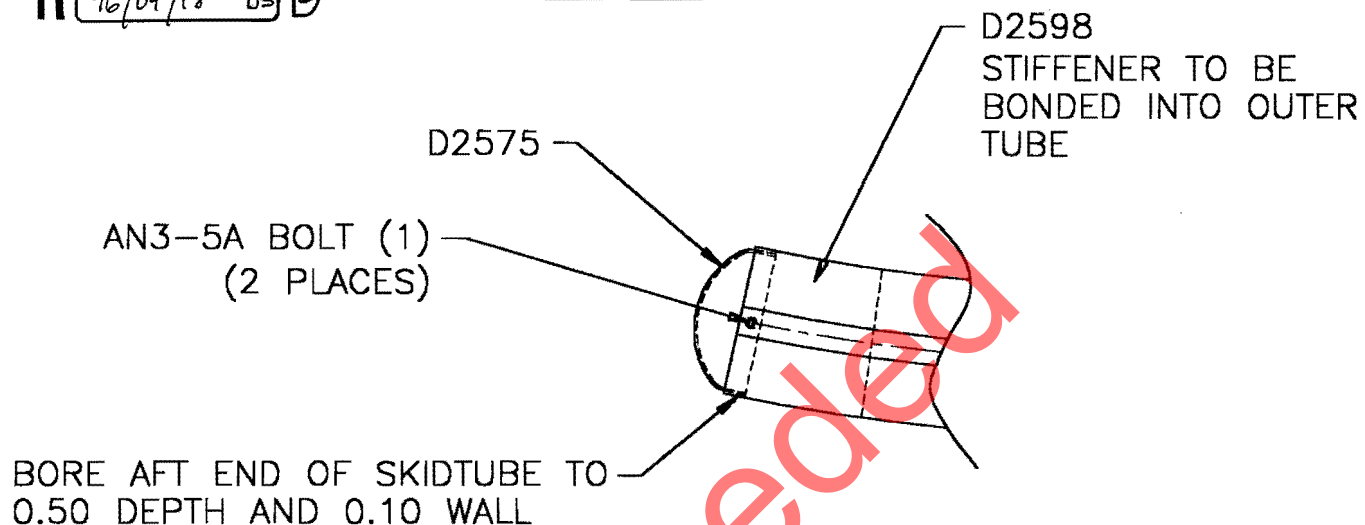
SECTION B-B  
SEE SHEET 1



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DATE 96:09:16		TITLE 205 SKIDTUBE ASSEMBLY	SCALE 1:5

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96/09/18 DS

DETAIL A



DETAIL B

